

**ABSTRACT**

The invention relates to moldings encompassing a composite layered sheet or composite layered film and a backing layer made from plastic injection-molded, foamed, or cast onto the back of the material, where the composite layered sheet or composite layered film encompasses

- (1) a substrate layer comprising, based on the total of the amounts of components A and B, and, where appropriate, C and/or D, which give 100% by weight in total,
  - a from 1-99% by weight of an elastomeric graft copolymer as component A,
  - b from 1-99% by weight of one or more hard copolymers containing units which derive from vinylaromatic monomers, as component B,
  - c from 0-80% by weight of polycarbonates, as component C, and
  - d from 0 - 50% by weight of fibrous or particulate fillers, or a mixture of these, as component D,

Wherein component B contains, based us the total weight of units deriving from vinylaromatic monomers, from 40-100% by weight of units deriving from  $\alpha$ -methylstyrene and from 0-60% by weight of units deriving from styrene.

The invention further relates to a process for producing these moldings, to their use as bodywork components or motor vehicles, and also to motor vehicle bodywork components comprising these moldings.